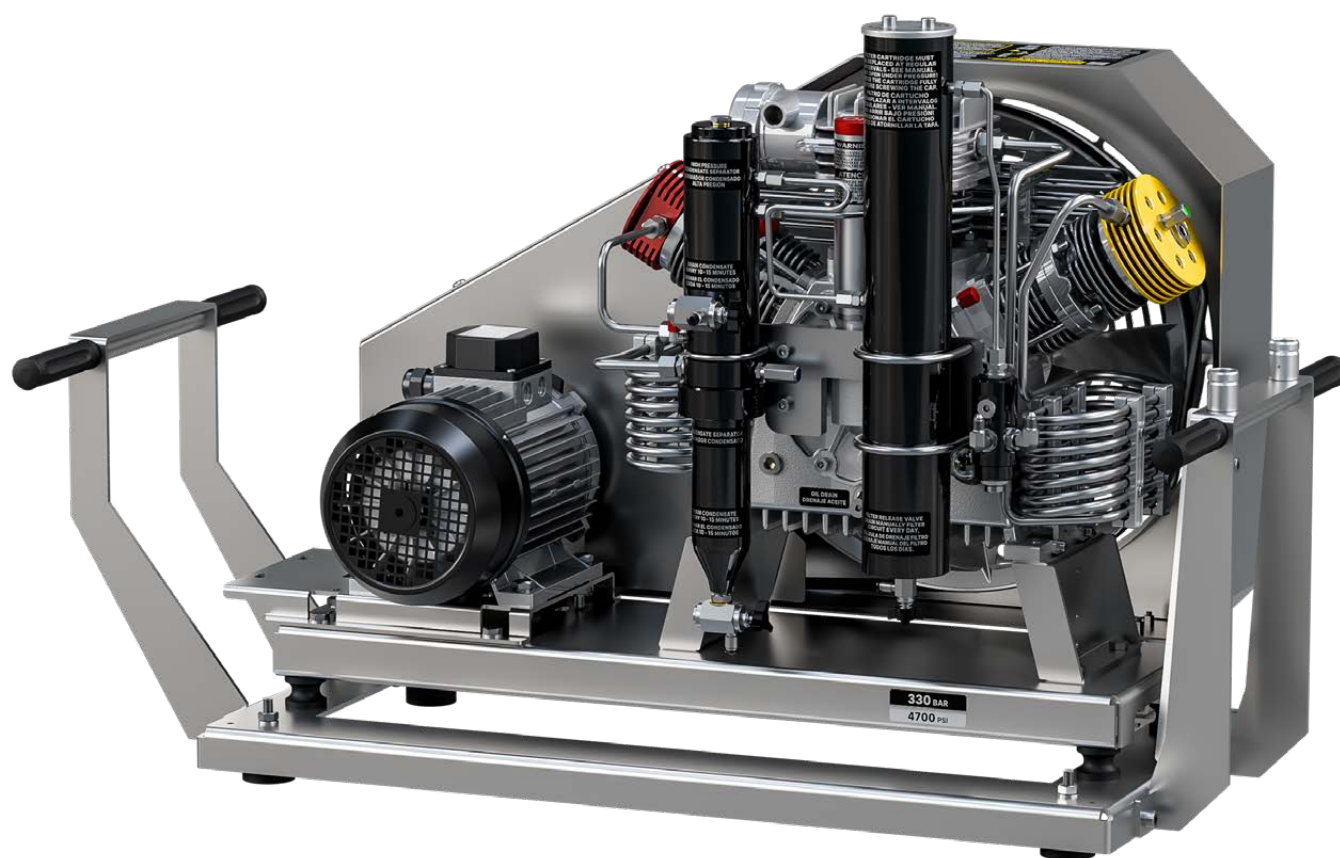


EFFICIENT LINE

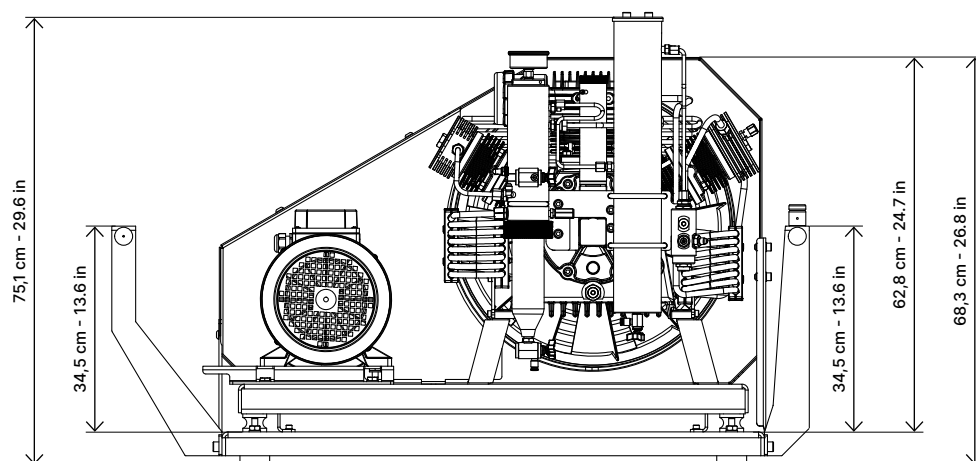
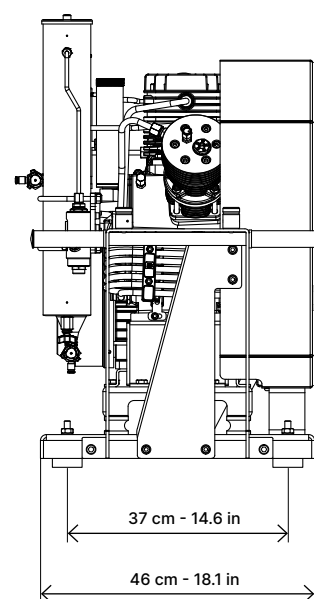
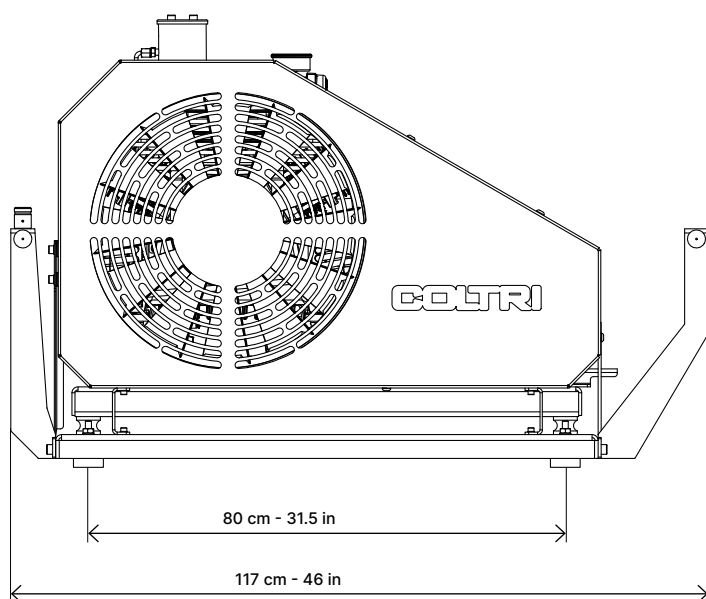
APAC 315 ET



Contact

Unstoppable, like your ambitions

The stainless steel frame of the **APAC 315 ET** provides exceptional durability and superior corrosion resistance, even in the most demanding environments. It ensures high operational efficiency with a powerful pumping unit powered by a 5,5 kW three-phases electric motor. It features two high-pressure hose connections (from 232 to 330 bar) and a Maxifilter filtration system with a condensate separation system. Optional features include the C-Monitor, digital hour counter, and remote charging panels.



Technical data

Type of gas	Breathing air EN 12021
Intake pressure	Atmospheric / max 300 millibar
Working pressure	232 bar / 300 bar / 330 bar
Max working pressure	420 bar
Permissible ambient temperature range	-10° C ÷ +40° C
Permissible altitude	0 ÷ 1.500 m SLM
Max permissible tilt	6°
Oil	Synthetic Coltri Oil ST 755
Oil change interval	1 year / 1.000 h
Frame	Stainless steel - Powder coating painting - Scratch proof

Compressor

	315 ET
Charging rate Measured during 10 liters cylinder filling from 0-200 bar tolerance +/- 5% at + 20 ° C ambient temperature.	315 l/min 18.9 m³/h 11.1 cfm
Purification System	Maxifilter
Cooling air flow	2.180 m³/h
Weight¹	124 kg - 273 lb
Dimensions (W x D x H)¹	117 × 46 × 75,1 cm - 46 × 18.1 × 29.6 in

¹ Standard model. Dimensions and weight may vary depending on accessories.

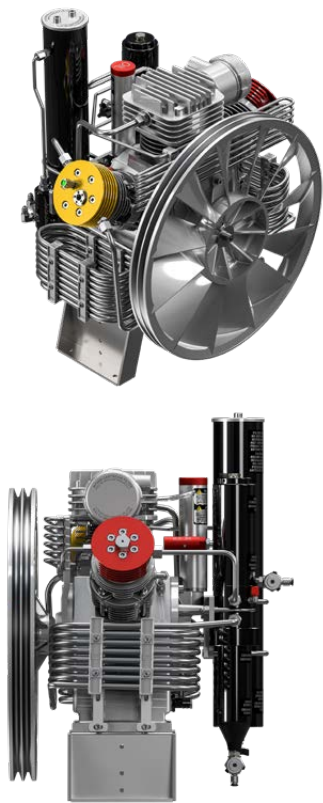
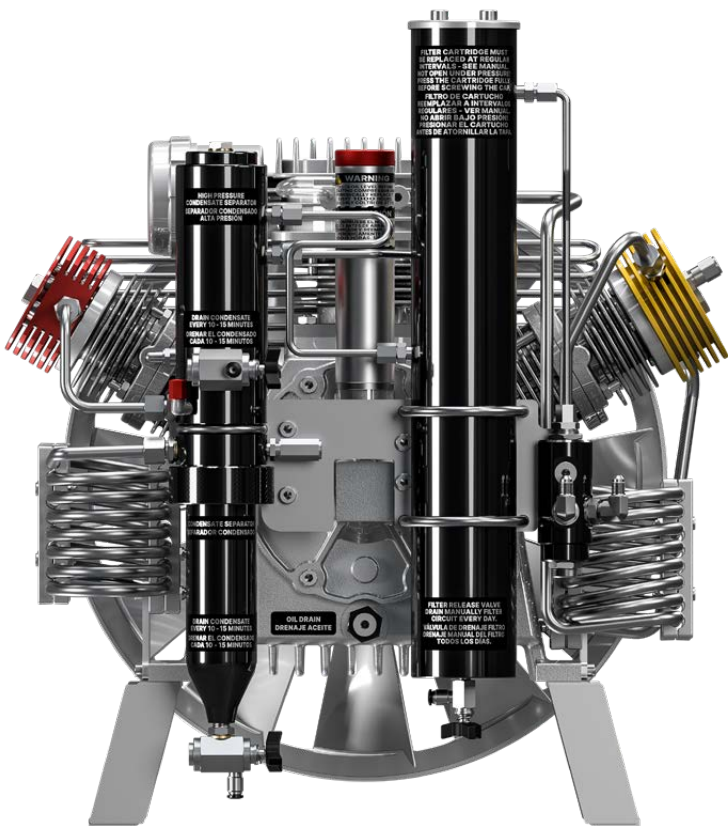
Electric motor

	315 ET	
Type	Three-phase electric	
Power	5,5 kW - 7.5 Hp	
Operating voltage/frequency Different voltage / frequency available on request.	400 V, 50 Hz	440 V, 60 Hz
Rated current	12,6 A	
Speed (RPM)	2.850	3.420
Protection class	IP55	

The IP55 protection class, compliant with IEC 60034-5, guarantees protection against dust deposits and water jets from any direction.

Technical data pumping unit MCH 16

	315 ET
Charging rate	315 l/min 18.9 m³/h 11.1 cfm
Speed (RPM)	1.600
Number of stages	3
Number of cylinders	3
Cylinder bore 1st stage	95 mm
Cylinder bore 2nd stage	38 mm
Cylinder bore 3rd stage	14 mm
Stroke	40 mm
Direction of rotation (from flywheel side)	Counter clockwise (left)
Drive type	V-belt A type
Intermediate pressure 1st stage	~ 6 bar
Intermediate pressure 2nd stage	~ 45 bar
Oil sump capacity	1,8 liters
Max intake pressure	1,3 bar (absolute) / 300 millibar - 4,35 psi

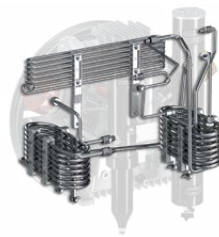




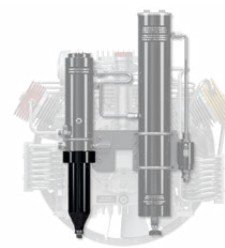
Splash lubrication with conrod pin immersed in oil



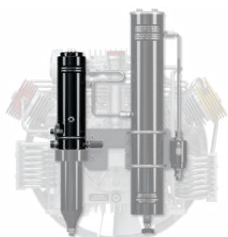
Suction filter: 10 µm



Pipes, fitting and nuts in stainless steel AISI 316



Intermediate condensate separator after the second stage



High pressure final condensate separator



Safety valves after each stage of compression



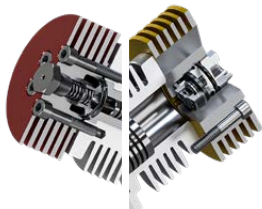
Die-cast aluminium cylinders with barrel coating in nicasil



Forged aluminum connecting rods



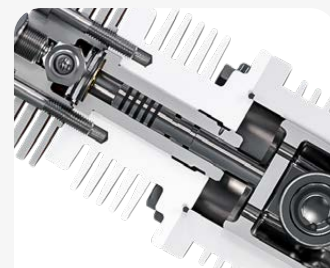
Forged steel crankshaft



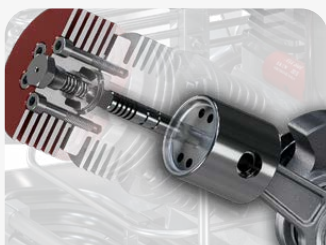
Stainless steel second and third stage valves



Roller Bearings for intensive work load



Third stage in tempered steel with 5 piston rings in special cast iron



Second and third stage with pushing pistons to eliminate lateral forces on the pistons



CE certification

Standard equipment

Purification system Maxifilter

MAXIFILTER cartridge repackable or disposable



Purification system	Maxifilter
Operating pressure (Standard)	250 bar / 330 bar / 360 bar
Operating pressure max. (PS)	420 bar
Processable air capacity (air inlet temperature in the filter 20° C at 300 bar) ¹	890 m ³

¹ When using a filter cartridge without HOPCALITE CO CATALYST.
If a cartridge with CO removal is used, the process air capacity is reduced by about 20%.

Condensate separation system

- Interstage separator after 2nd stage
- Final separator for the removal of oil/water condensate
- Final safety valve, fitted to separator housing
- Pressure maintaining/non return valve



Contamination	Maximum content as per DIN EN 12021:2014	Air quality*
H ₂ O	25 mg/m	≤ 10 mg/m
CO	5 ppm(v)	≤ 4
CO ₂	500 ppm(v)	≤ 500
Oil	0,5 mg/m	≤ 0,5 mg/m

- * Measured at our facility using ASCO HORA 160 ANALYZER.
- Only with special filter cartridge with HOPCALITE CO CATALYST. and up to a maximum concentration of 25 ppm CO in intake air. The compressed clean breathing air then contains a maximum of 5 ppm CO.
 - The level of CO₂ in the intake air must not exceed the maximum level of CO₂ as per EN 12021:2014.
 - Reported values exceed standards:
 - ISO 8573-1 class 3 for particles
 - ISO 8573-1 class 1 for humidity
 - ISO 8573-1 class 1 for oil.



Filling connection

2 Filling connection to choose from: DRV DIN 232 bar, INT/YOKE DRV 232 bar and DRV DIN 300 bar.



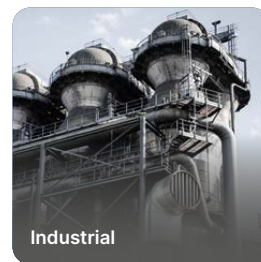
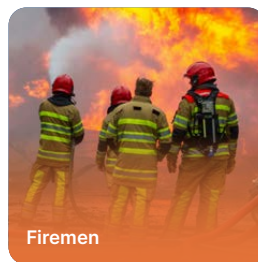
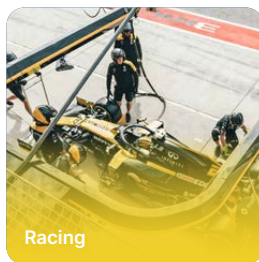
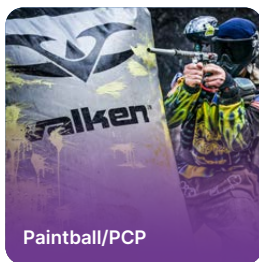
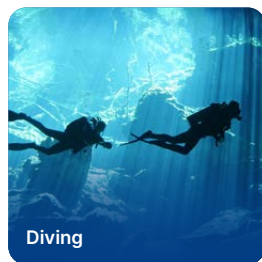
Carrying handles

Optional



C-Monitor

Application fields



Aerotecnica Coltri S.p.A.

Via dei Colli Storici, 177
25015 Desenzano del Garda - Brescia - Italy

Tel. +39 030 9910301
+39 030 9910297

info@coltri.com



Printed on paper from
sustainably managed forests



coltri.com

Visit our
showroom in
Virtual Reality



coltri.com/showroom



COLTRI®
COMPRESSORS